



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4088-041
Job Sheet 197550



Part No: D4088-041
Part Name: Shoulder Harness

Part Weight: 0 lbs
Job Created: 7/10/19
Due Date: 8/8/19
Type: Stock
Note: DWG REV B SHEET 1 IPP REV:A NEW ISSUE DD 10.04.29 VERIFIED:EC
Ship Via:

Job Qty: 16 pcs
Status: New
Job Tracking No:
Created By: Chantal Lavoie
Description:
Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Purchasing	16 pcs	8/8/19	8/8/19	0.00	0.00	Purchasing - 1		AUG 21 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	16 pcs	8/8/19	8/8/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		AUG 21 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S207764

Part: D4088-041
Job No: 197550
Serial No/Batch: S207764
Revision:
Inspector:
Exp Date:
Instructions: Various STC's
Date: 08/21/19

Plex 7/10/19 11:31 AM dart.lavoie.chanta

https://www.plexonline.com/d322c97d-89da-4b67-addc-70acc94a9fe9/Plexus_Control/Report_View_2.asp?URL=../Part/Job_Sheet.asp&Report=Tru... 1/3

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				120 QC 6	16 pcs
QC 6 - 68	DAS				
QC 6 - 61	61				
QC 6 - 40	9-89				
QC 6 - 81					
130 Packaging 3-1 - Stock - B4B	16 pcs ✓	8/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	ST 466
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
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				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	16 pcs ✓	8/8/19	0.00 0.00	QC 21 - SA - 21 →	ST 466
				QC 21 - SA - 70	
				QC 21 - SA - 53	AUG 26 2019
Part Op 100 - (Purchasing) Issue P/O: _____ Manufacture D4088-041 as per Dwg D4088					
Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)					
120 - (QC6- All purchased or subcontracted products)					
130 - (Identify as per dwg & Stock Location: _____)					
140 - (QC21- Final Inspection - Work Order Release)					

Mon 8-26-2019 ✓

Oscar

AUG 26 2019

AUG 26 2019

DAS 77 9-89

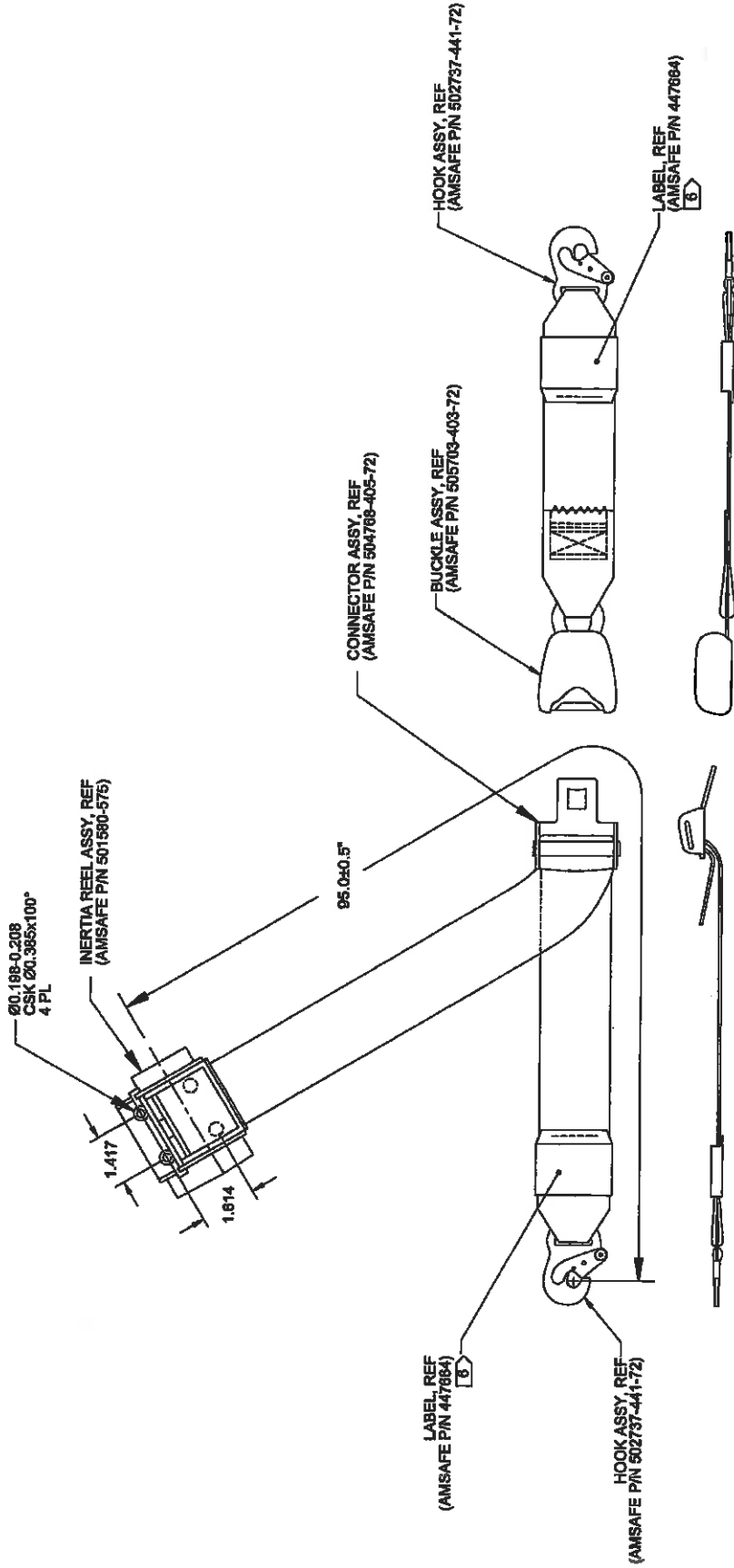
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AUG 26 2019
DAS
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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
3221-1-011-2396	Shoulder Harness D4088-041	16 pcs (1 ea)	100-Purchasing	5207760
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	3221-1-011-2396	16	0	0
Am Safe				
Part Specifications				
Specifications could not be found.				

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SPECIFICATION CONTROL DRAWING



D4088-041 SHOULDER HARNESS

- NOTES:
- 1) MATERIAL: AMSAFE INC. P/N 3221-1-011-2396
3 POINT SHOULDER HARNESS WITH PUSH BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: LABEL TO CONTAIN THE FOLLOWING AT MINIMUM:
PART NUMBER 3221-1-011-2396
CUST P/N: D4088-041
RATED: 3000 LBS DATE OF MFG:
CONFORMS TO TSO-C114
 - 7) WEIGHT: 1.5 lbs

REV.	DESIGN	CP	JMH	DATE
B	ADD D4088-041-047 (REASON: CIR 15-02)	CP	JMH	17.01.31
A	NEW ISSUE	CP	CP	10.03.18
DESCRIPTION				
DART AEROSPACE LTD				
HAMMERSBURY, ONTARIO, CANADA				
DRAWING NO. D4088				
REV. B				
SHEET 1 OF 4				
TITLE				
SHOULDER HARNESS				
SCALE				
NTS				
DATE 17.01.31				
COPYRIGHT © 2010 BY DART AEROSPACE LTD				
ALL RIGHTS RESERVED. NO PART OF THIS DOCUMENT MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING BY DART AEROSPACE LTD.				

RELEASED
R 2017-03-06
EIN 17-533

7) WEIGHT: 1.5 lbs



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB043987



Supplier: AMS002-VU Amsafe Inc. 1043 North 47th Avenue Phoenix, AZ 85043 USA Phone: 602 850 2850 Fax: 602-278-3479	PO No: POHB043987 PO Date: 7/11/19 Due Date: 7/31/19 Purchase Order Revision: Revision Date: Ship-To Contact: Phone: Via: Ground Pymt Terms: Net 30 Freight Terms: Special Comments:
Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	E-MAILED 2019-07-12

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	197550	3221-1-011-2396			Shoulder Harness D4088-041 As per Dwg D4088 Rev. B	Firmed	-	7/31/19	16 pcs	0 pcs	16 pcs	\$384.26/pcs DAS 61 9-89	\$6,148.16
2	197551	3221-1-021-2396			Shoulder Harness D4088-043 As per Dwg 4088 Rev. B	Firmed	-	7/31/19	5 pcs	0 pcs	5 pcs	\$384.26/pcs	\$1,921.30
Grand Total:												\$8,069.46	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 7/11/19 4:23 PM Dart.Guerin.Kimberley



1043 NORTH 47th AVENUE
PHOENIX, AZ 85043
PH (602)850-2850 FAX (602)850-2812

SHIPPER



CUSTOMER NO.	SALES ORDER NO.	BOL NO.	DATE PRINTED	PAGE NO.
10006113	S415108	000552341	08/19/19	1

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
HAWKESBURY, ON K6A 1K7
Canada

DART AEROSPACE LTD.
1270 ABERDEEN ST
HAWKESBURY,, ON K6A 1K7
Canada



Ship to ID: 10006125

CUSTOMER ORDER NO.	TERMS	FREIGHT	SHIP VIA	F.O.B.
POHB043987	NET30	COLLECT	FedEx Intl Economy	ORIGIN

Sales Order Remarks: 1517-9324-0

SHIPMENT REFERENCE 000552341

Remarks:
QUALITY CLAUSES:
A004, A005, A012, A016, A017, A026, A040,
A041, A042, A043
DART HOLDS STC CERTIFICATE AN IS ALLOWED TO PURCHASE NON PMA PARTS

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS	DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
1	3221-1-011-2396 REST SYS ASSY W/IR	DRAWING: 3221 REV: D CERT: TSO-C114 Lot/Serial Numbers Shipped Quantity S415108-1 16.0	2019-08-06	16 Expire Ref.	16 16	0

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F-4244 9834 8972

RECEIVED

AUG 21 2019

DART AEROSPACE LTD.

AmSafe Authorized Signature: X Jesse Ochoa

AUG 19 2019

Printed Name: Jesse Ochoa

Dated: / /

COUNTRY OF ORIGIN USA

I certify that the article(s) listed below:

- *Conforms to all applicable drawing dimensions and specifications.
- *(If applicable) Meets the requirements of FAR 25.853 (a) Compartment Interiors.
- *(If applicable) Conforms to British CAA specifications.
- *(If applicable) All parts/materials are certified new, conform to the design data, and are in airworthy condition.
- *Meets all the requirements of TSO-C114.
- *The parts/materials reflected herein were produced under a FAA approved Manufacturing and Quality Assurance system/methods as set in FAR Part 21 Sub-Part O, Para. 21.601.
- *The conditions and tests required for TSO approval of this article are minimum performance standards.
- *It is the responsibility of those installing this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standard.
- *TSO articles must have separate approval for installation in an aircraft. The article may be installed only if performed under 14 CFR part 43 or applicable airworthiness requirements.
- *For the latest copy of the CMM/SMM, please log onto www.amsafeaviation.com

CUSTOMER NAME: DART AEROSPACE SALES ORDER NO. S415108

Line	Purchase Order No.	Am-safe Part No.	Rev.	Lot No.	Customer Part No.	Rev.	Dated Code	Quantity
1	POHB043987	3221-1-011-2396	D	N/A	None	-	A0819	16

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This document is the property of the customer and should remain with the articles listed above.
PLEASE DELIVER TO THE QUALITY ASSURANCE DEPARTMENT

REMARKS:

NEW

AMSAFE INC
1043 NORTH 47th. AVENUE
PHOENIX, ARIZONA 85043 USA
PHONE: (602) 850-2850 FAX:(602) 850-2812


QUALITY ASSURANCE REPRESENTATIVE 8/19/19
DATE

CUSTOMER

1. Approving Civil Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG		3. Form Tracking Number: S415108 - 1- <i>fm</i>	
4. Organization Name and Address: AmSafe, Inc. 1043 North 47th Avenue Phoenix, Arizona 85043				5. Work order/Contract/Invoice Number: S415108 - 1 PAGES ATTACHED	
6. Item:		7. Description:		8. Part Number:	
1		REST SYS ASSY W/IR		3221-1-011-2396	
9. Quantity:		10. Serial Number:		11. Status/Work:	
16		<i>NA</i>		NEW	
12. Remarks: Drawing: 3221 Rev: D TSO: TSO-C114 					
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation ☐ Non-approved design data specified in Block 12.					
13b. Authorized Signature: <i>Jackeline Melchor</i>		13c. Approval/Authorization No.: ODA602112NM		14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12	
13d. Name (typed or printed): JACKELINE MELCHOR		13e. Date (dd/mm/yyyy): <i>19/AUG/2019</i>		14b. Authorized Signature	
				14c. Authorized/Certificate No.	
				14d. Names (typed or printed)	
				14e. Date (dd/mm/yyyy):	
User/Installer Responsibilities					
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.					